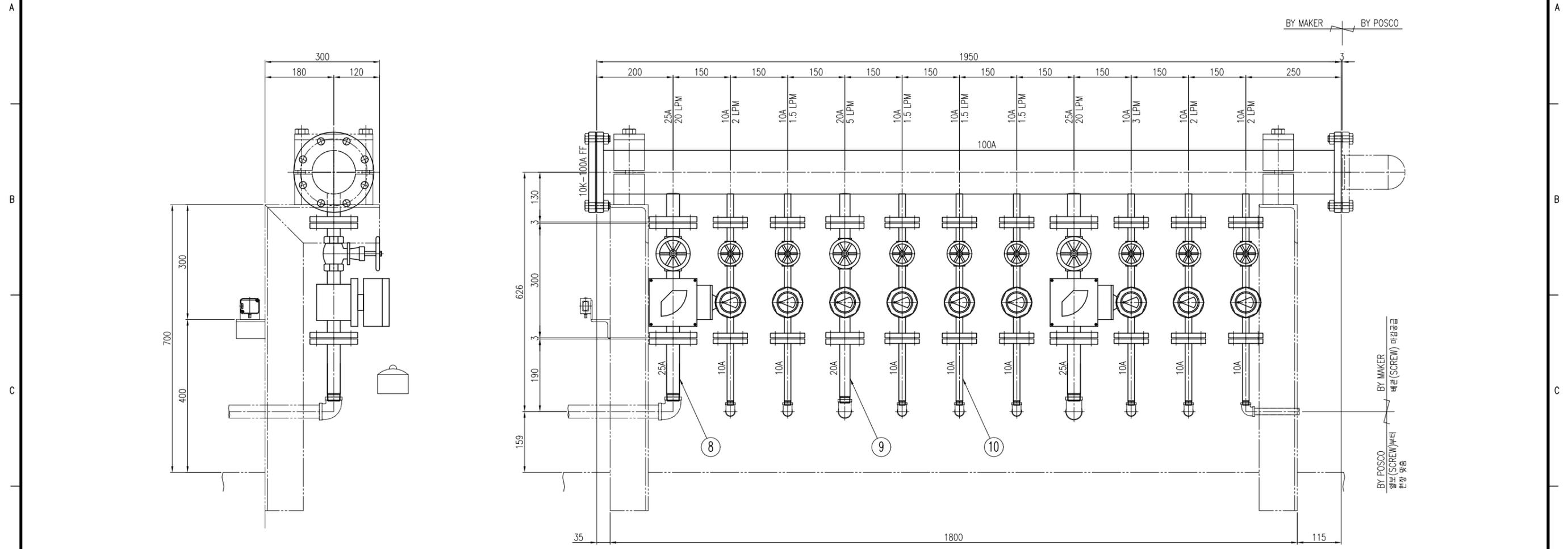
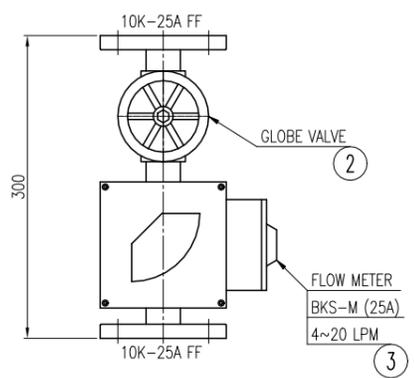


지시의 용접기호	지시의 모서리부분	표면 거칠기	표면 거칠기									
 $\alpha = 0.7$	비시원할때 모서리부분 $C = 0.3 \sim 1.2$ $R = 0.3 \sim 1.2$	표면 거칠기 $R_a$ $R_{max}$	25/√	12.5/√	6.3/√	3.2/√	1.6/√	0.8/√	0.4/√	0.2/√	0.1/√	
			1000	500	250	125	63	32	16	8	4	2
치수 허용치 mm		치수 허용치 mm										
mm		mm										

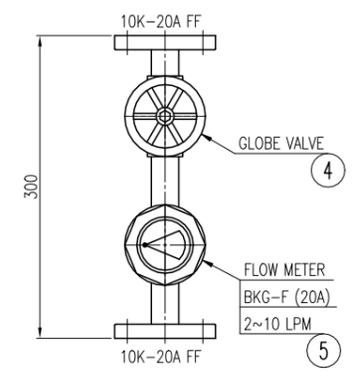
NO.	DATE	REVISION & DESCRIPTION	SIGNATURE	
			REVIEWED	CHECKED



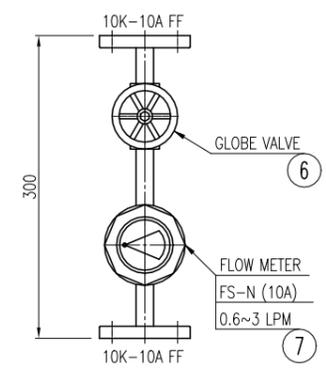
- NOTES.
1. 기밀 시험 완료 후 시험성적서를 제출 할 것
  2. 압력 시험은 설계압력의 1.5배로 실시 할 것



DETAIL OF 25A  
(S=1.5:1)



DETAIL OF 20A  
(S=1.5:1)



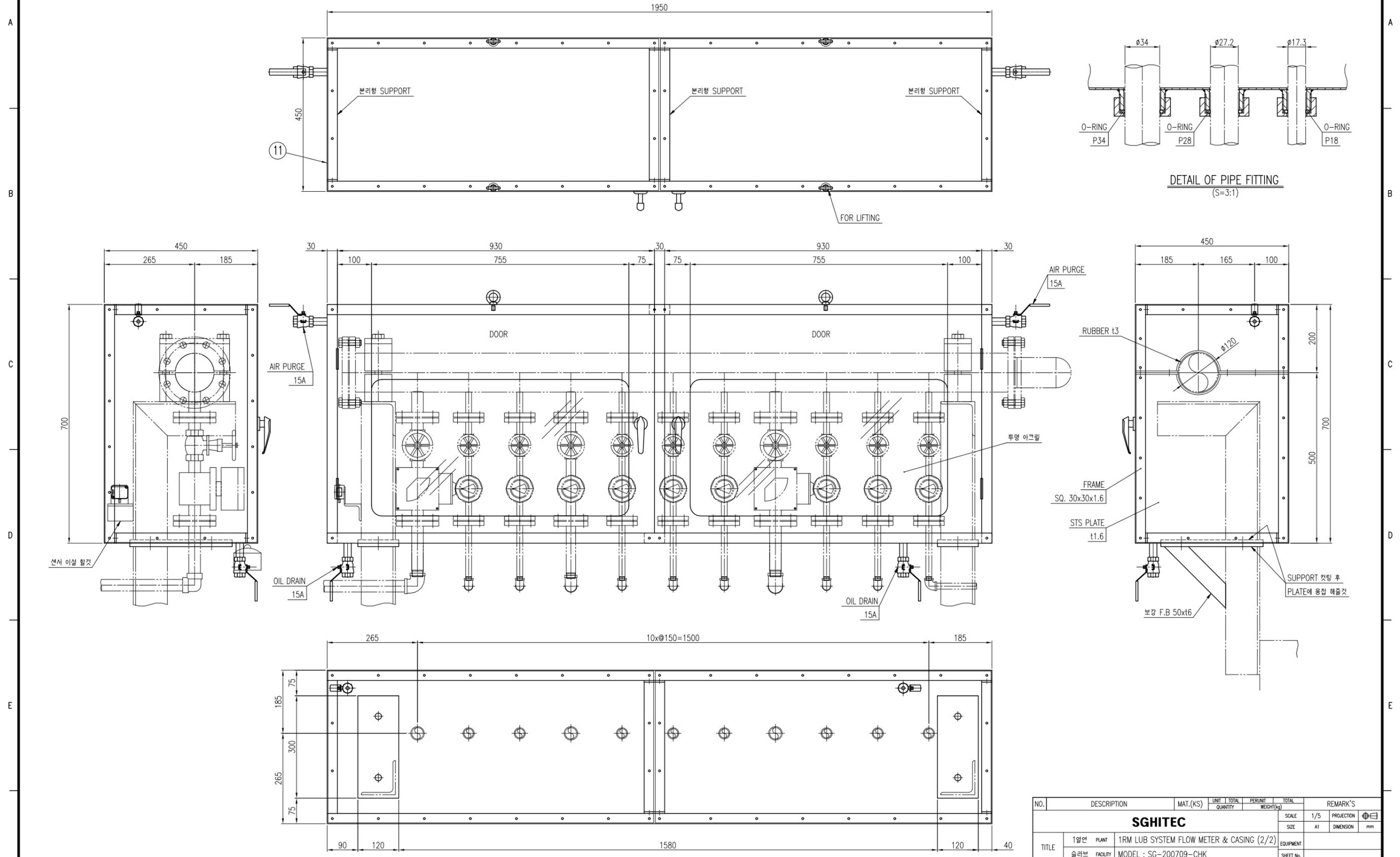
DETAIL OF 10A  
(S=1.5:1)

NO.	DESCRIPTION	MAT.(KS)	UNIT	QUANTITY	PERUNIT WEIGHT(kg)	TOTAL WEIGHT(kg)	REMARK'S
11	CASING	W1950xH700xD450	SET	1			
10	PIPE SPOOL	25Ax173L	STS304	EA	8		
9	PIPE SPOOL	20Ax168L	STS304	EA	1		
8	PIPE SPOOL	25Ax163L	STS304	EA	2		
7	FLOW METER	10A	PUR	EA	8		FS-N (10A)
6	GLOBE VALVE	10Kx10A	PUR	EA	8		
5	FLOW METER	20A	PUR	EA	1		BKG-F (20A)
4	GLOBE VALVE	10Kx20A	PUR	EA	1		
3	FLOW METER	25A	PUR	EA	2		BKS-M (25A)
2	GLOBE VALVE	10Kx25A	PUR	EA	2		
1	HEADER	100Ax1950L	STS304	EA	1		
A	LUB SYSTEM FLOW METER & CASING		SET	1		200	(DRIVE SIDE)

<b>SGHITEC</b>									
TITLE		1열연 PLANT		1RM LUB SYSTEM FLOW METER & CASING (1/2)		EQUIPMENT		REMARK'S	
DRAWN		CHECKED		REVIEWED		APPROVED		SHEET No.	
(CUSTOMER)	SIGNATURE	(DRAWN)	(CHECKED)	(REVIEWED)	(APPROVED)	(SUPPLIER)	(DATE)	(DATE)	(DATE)
								DWG. NO.	01SG-20250903-1

지시의 용량계수	지시의 모서리부분	지시의 직경	지시의 두께	지시의 재료	0.5	6	30	120	315	1000
지시의 용량계수	지시의 모서리부분	지시의 직경	지시의 두께	지시의 재료	0.5	6	30	120	315	1000
지시의 용량계수	지시의 모서리부분	지시의 직경	지시의 두께	지시의 재료	0.5	6	30	120	315	1000

NO.	DATE	REVISION & DESCRIPTION	SIGNATURE	
			REVIEWED	CHECKED



NO.	DESCRIPTION	MAT.(KS)	UNIT	TOTAL QUANTITY	PERUNIT WEIGHT(kg)	TOTAL WEIGHT(kg)	REMARK'S
<p align="center"><b>SGHITEC</b></p>							SCALE 1/5
<p align="center">1월연 PLANT 1RM LUB SYSTEM FLOW METER &amp; CASING (2/2)</p>							PROJECTION
<p align="center">슬라브 FACILITY MODEL : SG-200709-CHK</p>							SIZE A1
<p align="center">EQUIPMENT SHEET No.</p>							DIMENSION mm
CUSTOMER	SIGNATURE	DRAWN	CHECKED	REVIEWED	APPROVED	DWG. NO.	01SG-20250903-2
	DATE						
SUPPLIER	IM.S.W		JUNG.J.G	JUNG.J.G	JUNG.H.S	DATE	25.08.28
	25.08.28		25.08.28	25.08.28	25.08.28		