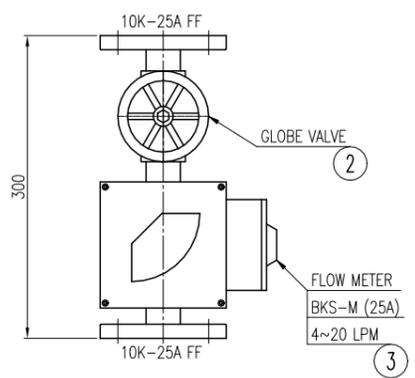
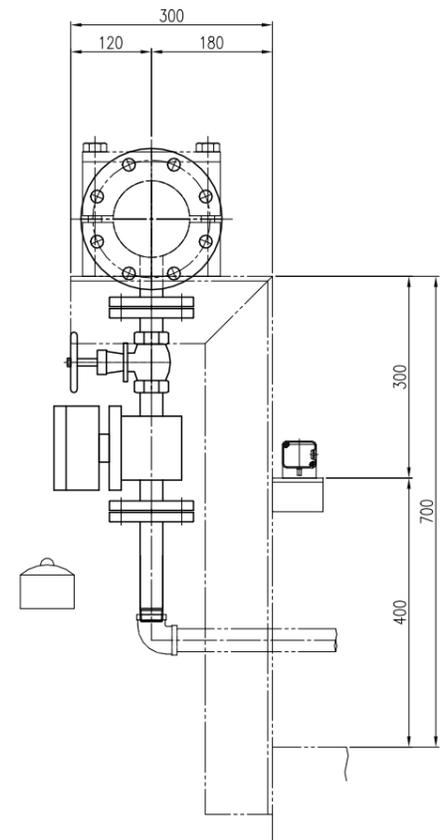
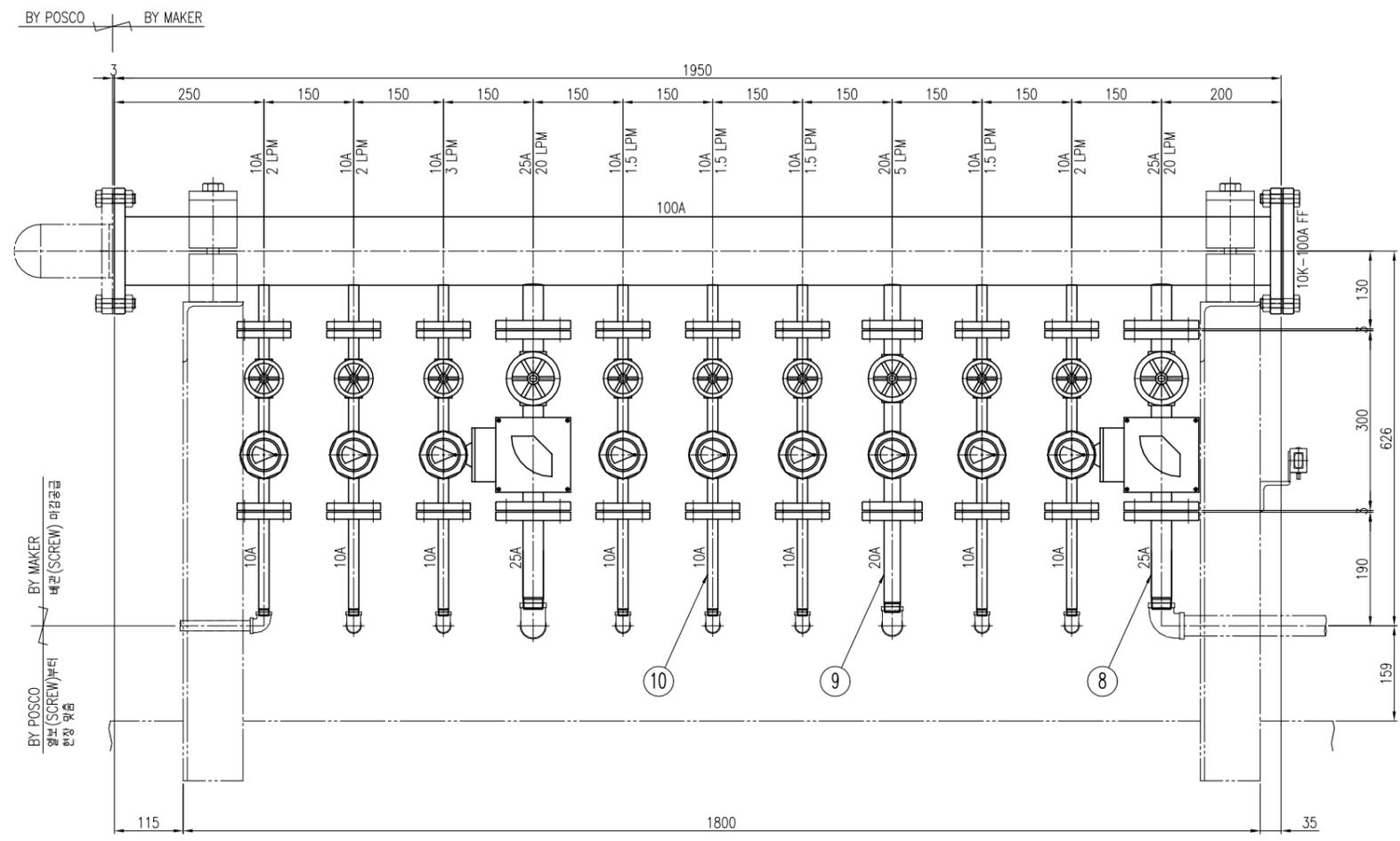


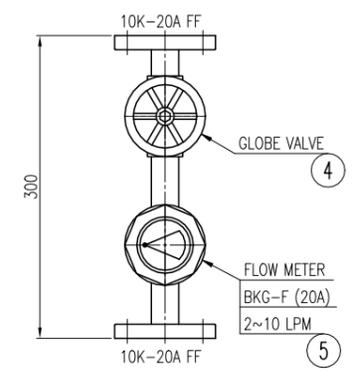
지시의 용접기호	지시의 모서리부분	표면 거칠기																	
 $\sigma = 0.7$	비시행부분 모서리거 $C = 0.3 \sim 1.2$ $R = 0.3 \sim 1.2$	표면 거칠기	25/√	12.5/√	6.3/√	3.2/√	1.6/√	0.8/√	0.4/√	0.2/√	0.1/√								
		Rmax	1005	505	255	12.55	6.35	3.25	0.85	0.45									
치수표준 JIS		단위	mm																
치수표준 JIS		공차	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2											

NO.	DATE	REVISION & DESCRIPTION	SIGNATURE	
			REVIEWED	CHECKED

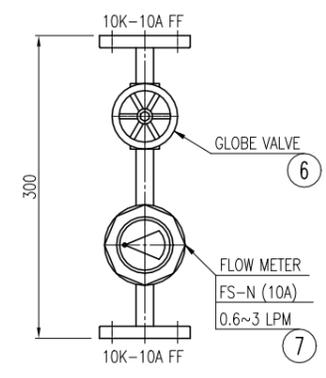
(B) (WORK SIDE)



DETAIL OF 25A
(S=1.5:1)



DETAIL OF 20A
(S=1.5:1)



DETAIL OF 10A
(S=1.5:1)

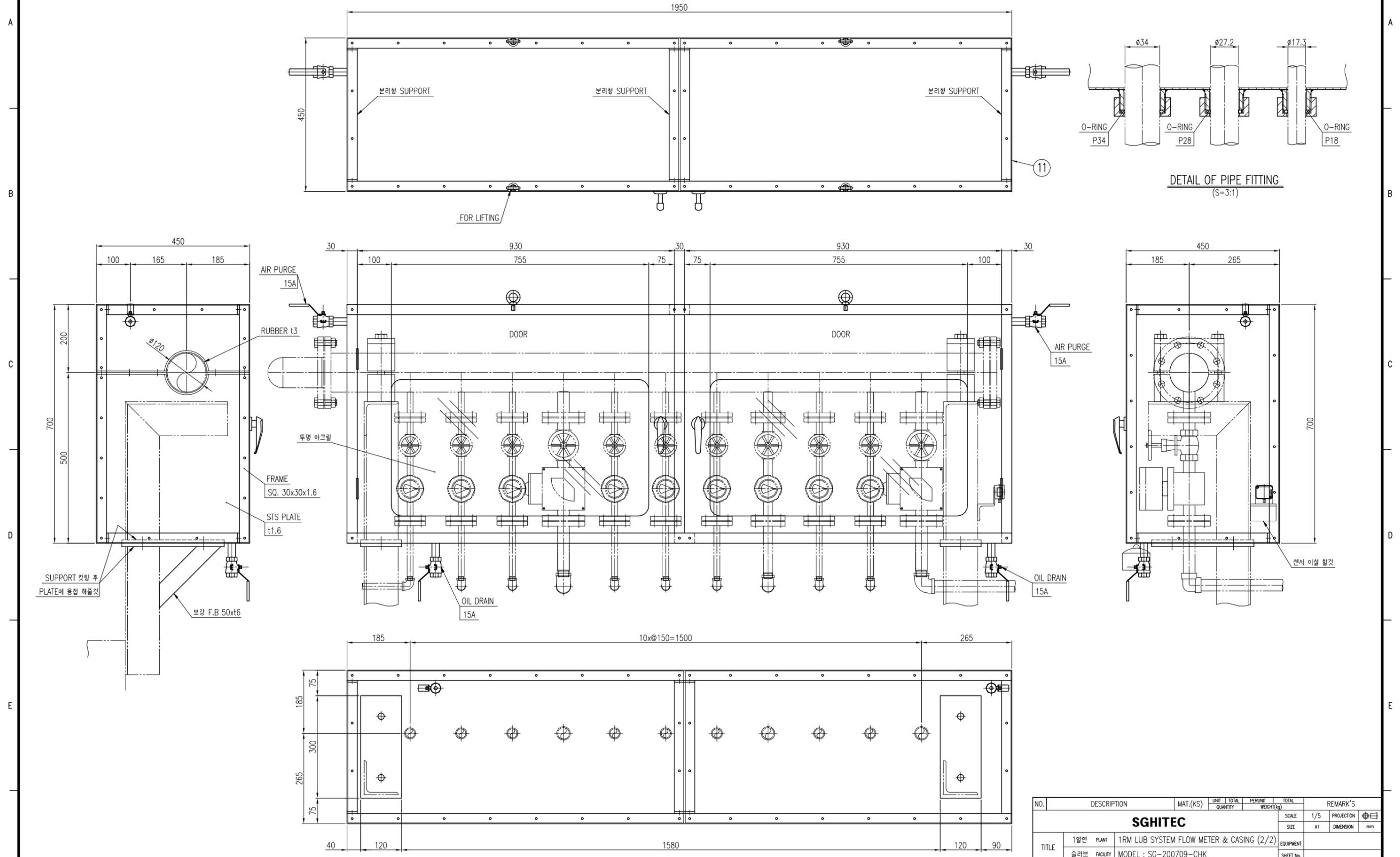
NOTES.
 1. 기밀 시험 완료 후 시험성적서를 제출 할 것
 2. 압력 시험은 설계압력의 1.5배로 실시 할 것

NO.	DESCRIPTION	MAT.(KS)	UNIT	TOTAL QUANTITY	PERUNIT WEIGHT(kg)	TOTAL WEIGHT(kg)	REMARK'S
11	CASING	W1950xH700xD450	SET	1			
10	PIPE SPOOL	25Ax173L	STS304	EA	8		
9	PIPE SPOOL	20Ax168L	STS304	EA	1		
8	PIPE SPOOL	25Ax163L	STS304	EA	2		
7	FLOW METER	10A	PUR	EA	8		FS-N (10A)
6	GLOBE VALVE	10Kx10A	PUR	EA	8		
5	FLOW METER	20A	PUR	EA	1		BKG-F (20A)
4	GLOBE VALVE	10Kx20A	PUR	EA	1		
3	FLOW METER	25A	PUR	EA	2		BKS-M (25A)
2	GLOBE VALVE	10Kx25A	PUR	EA	2		
1	HEADER	100Ax1950L	STS304	EA	1		
B	LUB SYSTEM FLOW METER & CASING		SET	1		200	(WORK SIDE)

NO.		DESCRIPTION		MAT.(KS)		UNIT		TOTAL QUANTITY		PERUNIT WEIGHT(kg)		TOTAL WEIGHT(kg)		REMARK'S	
SGHITEC															
TITLE		1열연 PLANT		1RM LUB SYSTEM FLOW METER & CASING (1/2)		EQUIPMENT		SCALE		1/5		PROJECTION		☺	
DRAWN		CHECKED		REVIEWED		APPROVED		DRAWN		CHECKED		REVIEWED		APPROVED	
SIGNATURE		DATE		SIGNATURE		DATE		SIGNATURE		DATE		SIGNATURE		DATE	
IM.S.W		JUNG.J.G		JUNG.J.G		JUNG.H.S		25.08.28		25.08.28		25.08.28		25.08.28	
DWG. NO.		02SG-20250903-1													

지시의 용접기호	지시의 모서리부분	지시의 비례	지시의 단위	0.5	6	30	120	315	1000
지시의 용접기호	지시의 모서리부분	지시의 비례	지시의 단위	0.5	6	30	120	315	1000
지시의 용접기호	지시의 모서리부분	지시의 비례	지시의 단위	0.5	6	30	120	315	1000
지시의 용접기호	지시의 모서리부분	지시의 비례	지시의 단위	0.5	6	30	120	315	1000

NO.	DATE	REVISION & DESCRIPTION	SIGNATURE	
			REVIEWED	CHECKED



NO.	DESCRIPTION	MAT.(KS)	UNIT	TOTAL QUANTITY	PERUNIT WEIGHT(kg)	TOTAL WEIGHT(kg)	REMARK'S
<p align="center">SGHITEC</p>							SCALE 1/5
<p align="center">1월연 PLANT 1RM LUB SYSTEM FLOW METER & CASING (2/2)</p>							PROJECTION
<p align="center">슬라브 FACILITY MODEL : SG-200709-CHK</p>							SIZE A1
<p align="center">EQUIPMENT SHEET No.</p>							DIMENSION mm
(CUSTOMER)	SIGNATURE	DATE	DRAWN	CHECKED	REVIEWED	APPROVED	DWG. NO. 02SG-20250903-2
			(SUPPLIER)	DRAIN	CHECKED	REVIEWED	
			IM.S.W	JUNG.J.G	JUNG.J.G	JUNG.H.S	
			25.08.28	25.08.28	25.08.28	25.08.28	